## CONCRETE BATCHING PLANTS

**Right Solutions** for Ready-Mix Concrete, Construction, and Precast Industries















#### **IMAGES**

Cover HS2 Project / UK, MEKA Stationary Concrete Plant

- 1 Meka Stationary Concrete Plants Engineered for Strabag / Dam Construction Project / Turkey
- 2 Meka Portable VSI Crusher / USA
- 3 M 100 Meka Mobile Concrete Plant / UK
- 4 250 TPH Two-Stage Limestone Crushing Plant / CIS
- 5 Zinc-Lead Ore Processing Plant / Turkey

### MEKA AT A GLANCE

## WHO WE ARE?

MEKA is a world-class manufacturer and supplier of Complete Plants and Equipment to the Concrete batching plant and Mineral Processing sectors. The name MEKA is synonymous with efficiency and quality in more than 110 countries around the world.

## 37+ YEARS EXPERIENCE

Founded by an engineer, MEKA is a family-owned company. True to its roots, MEKA excels in engineering of high-end products at the lowest service lifetime costs. Through continuous investment into engineering and manufacturing capacity, MEKA offers the best lifetime value to its customers.

"MEKA is ready to meet the evolving global needs for the ready-mix concrete and mineral processing solutions required for the construction of a better world."

**Mehmet Kaybal** B.Sc. ME, FOUNDER & CEO



### %100 FULL SERVICE

From sales to final delivery, everyone on the MEKA staff is dedicated to the provision of the highest quality service to our customers.

We provide in-depth details of the process early in the task and update our customers on specific details along the way. Every plant is designed with the customer in mind and is backed by service extending years beyond the delivery of the product through the support of our local partners. Our dedicated spare parts warehouses around the world and our in-house MEKA engineers who are ready to visit our clients' sites.











### 110.000m<sup>2</sup>+ **MANUFACTURING SPACE**

MEKA operates five specialized manufacturing facilities, each of which is crafted to provide optimum efficiency and service. When partnered with local service centers, MEKA boasts unparalleled manufacturing power. We currently have 110,000 m<sup>2</sup> total storage space, with more in planning.

Annual manufacturing capacity for concrete plants: 250+, for crushing plants: 150+.

### **500+ EMPLOYEES**

MEKA is home to more than 500 employees, and the family is being added to day by day to ensure the provision of even better service to our clients. With the inclusion of our supplier base, our extended family numbers over 2000 people, consisting of hard-working fabricators, quality control engineers, designers, sales staff and more ...





### **R&D IS IN THE DNA OF MEKA**

MEKA makes difference. We listen to our customers and deliver the products they need.

MEKA is a State Recognized Research and Development Center, which is a privileged position that allows us to set bolder targets for the future. More than 70 R&D Engineers from different disciplines work daily with the best draftsmen to bring you better products. We are currently working on more than 20 new projects that will be ready to meet the challenges that the changing market dynamics will bring.





We work continuously with well-known companies in the world and provide solutions to world-class projects.















































### FOR READY-MIX CONCRETE, CONSTRUCTION, AND PRECAST INDUSTRIES

Concrete Batching Plants are used for manufacturing of high-quality concrete for a variety of construction applications, such as buildings, roads, bridges and airports. MEKA offers a wide range of Ready-Mix Concrete Batching Plants and MEKA concrete mixers. Mobile, Compact and Stationary Concrete batching plants can be configured as special solutions for different kinds of concrete, including Roller Compacted Concrete, Road Concrete, Extra Heavy Concrete, Fiber-Reinforced Concrete, etc., according to the customers' specific requirements.

Our Single Shaft, Twin Shaft and Planetary Concrete
Mixers cover a wide range of needs and add flexibility
to the manufacturing process. MEKA also offers different
components and options for the concrete sector that increase
performance, add flexibility, improve accountability and
enhance operational characteristics.

### MEKA CONCRETE BATCHING PLANTS

- > Stationary Concrete Batching Plants
- > Mobile Concrete Batching Plants
- > Compact Concrete Batching Plants
- > Job-Site Concrete Batching Plants
- > Special Concrete Batching Plants (RCC, Precast etc.)
- > Concrete Mixers
- > Fiber Dosing Systems
- > Plant Automation
- > Other Solutions

### **IMAGES**

- 6 300 m³/hour Capacity Stationary Concrete Plant / London/Wembley
- 7 2 units K 110 Stationary Concrete Plants / Lyon Port, France
- 8. 2 Units K 160 Stationary Concrete Batching Plants / Turkey
- 9. 7 Units Special Design Concrete Batching Plants / İstanbul Airport Construction Project / Turkey





## STATIONARY CONCRETE BATCHING PLANTS TECHNICAL SPECIFICATIONS

|  | K 60   | K 90   | K 120  | K 135  | K 145  | K 160  | K 200  |
|--|--|--|--|--|--|--|--|
| Compacted Concrete Output (Mixing Time : 30 seconds) | 60 m <sup>3</sup> /h                                   | 75 m³/h  | 100-110 m <sup>3</sup> /h                              | 112-126 m <sup>3</sup> /h                              | 130-147 m <sup>3</sup> /h                              | 160 m³/h   | 200 m <sup>3</sup> /h  |
| Mixer Capacity<br>(Compacted Concrete)               | 1,0 m <sup>3</sup> / Cycle                             | 1,5 m <sup>3</sup> / Cycle                             | 2,25 m <sup>3</sup> / Cycle                            | 3,0 m <sup>3</sup> / Cycle                             | 3,33 m <sup>3</sup> / Cycle                            | 4,0 m <sup>3</sup> / Cycle   | 5,0 m <sup>3</sup> / Cycle   |
| Mixer Type*  | TS / SS  | TS   | TS   | TS   | TS   | TS   | TS   |
| Mixer Motor Power                                    | 2x18,5 Kw / 37 kW                                      | 2x 30 kW   | 2x37 kW  | 2x55 kW  | 2x55 kW  | 2x75 kW  | 2x90 kW  |
| Aggregate Bins **                                    | 4x 10 m <sup>3</sup> / CT<br>4x 20 m <sup>3</sup> / IT | 4x 25 m <sup>3</sup> / IT<br>4x 35 m <sup>3</sup> / IT | 4x 25 m <sup>3</sup> / IT<br>4x 35 m <sup>3</sup> / IT | 4x 25 m <sup>3</sup> / IT<br>4x 35 m <sup>3</sup> / IT | 4x 25 m <sup>3</sup> / IT<br>4x 35 m <sup>3</sup> / IT | 4x 25 m <sup>3</sup> / IT (T Type)<br>4x 35 m <sup>3</sup> / IT (T Type) | 5x 25 m <sup>3</sup> / IT (T Type)<br>5x 35 m <sup>3</sup> / IT (T Type) |
| Aggregate Feeding                                    | Ramp or Pre-Feeding                                    | g System   |  |  |  | •  |  |
| Aggregate Transfer                                   | Belt   | Belt   | Belt   | Belt   | Belt   | Belt   | Belt   |
| Air Compressor                                       | Piston Type (5,5 kW)                                   | Piston Type (5,5 kW)                                   | Piston Type (7,5 kW)   | Screw Type (11 kW)   |
| Cement Weighing Hopper                               | 700 kg   | 900 kg   | 1.250 kg   | 1.700 kg   | 1.700 kg   | 2.250 kg   | 2.250 kg   |
| Water Weighing Hopper                                | 250 kg   | 400 kg   | 440 kg   | 660 kg   | 1.000 kg   | 1.200 kg   | 1.200 kg   |
| Additive Weighing Hopper                             | 25 kg  | 25 kg  | 25 kg  | 40 kg  | 40 kg  | 60 kg  | 60 kg  |
| Cement Screw Conveyor                                | Ø 219x13.000 mm  | Ø 219x13.500 mm  | Ø 273x15.000 mm  | Ø 273x15.000 mm  | Ø 273x15.000 mm  | Ø 323x 12.000 mm   | Ø 323 x 12.000 mm  |

\* Mixer Type : SS (Single Shaft), TS (Twin Shaft), P (Pan), PL (Planetary)

\*\* Aggregate Bins : CT (Cross Type), IT (Inline Type)

### FOTOĞRAFLAR

- 10. K 110 Stationary Concrete Batching Plant / Belgium
- 11. K 140 Stationary Concrete Batching Plant / Philippines
- 12. 2 units K 110 Stationary Concrete Plants Equipped With Fiber Dosing System, Hinkley Point-C Nuclear Plant Construction Project, UK

## STATIONARY CONCRETE BATCHING PLANTS

ENGINEERING TO WORK AT FULL CAPABILITY, EFFICIENCY AND RELIABILITY FOR A VARIETY OF LARGE SCALE AND HIGH-QUALITY CONCRETE PRODUCTION.

MEKA Stationary concrete production equipment is built to offer maximum rated production capacity and to work long hours, while bringing the necessary flexibility for use in a wide variety of projects – especially massive infrastructural and precast concrete projects.









## MOBILE CONCRETE BATCHING PLANTS TECHNICAL SPECIFICATIONS

|  | M 60                       | M 100                       | M 135                       | M 145                       |  |  |
|--|----------------------------|-----------------------------|-----------------------------|-----------------------------|--|--|
| Compacted Concrete Output              | 60 m <sup>3</sup> /h       | 100 m <sup>3</sup> /h       | 120 m <sup>3</sup> /h       | 135 m³/h                    |  |  |
| Mixer Capacity<br>(Compacted Concrete) | 1,0 m <sup>3</sup> / Cycle | 2,25 m <sup>3</sup> / Cycle | 3,33 m <sup>3</sup> / Cycle | 3,50 m <sup>3</sup> / Cycle |  |  |
| Mixer Type*                            | TS / SS / PL               | TS                          | TS                          | TS                          |  |  |
| Mixer Motor Power                      | 2x 18,5 Kw / 37 kW / 45 kW | 2x 37 kW                    | 2x55 kW                     | 2x75 kW                     |  |  |
| Aggregate Bins**                       | 4x 10 m <sup>3</sup> / CT  | 4x 15 m <sup>3</sup> / CT   | 4x 25 m <sup>3</sup> / IT   | 4x 25 m <sup>3</sup> / IT   |  |  |
| Aggregate Feeding                      | Ramp or Pre-Feeding System |                             |                             |                             |  |  |
| Aggregate Transfer                     | Belt                       | Belt                        | Belt                        | Belt                        |  |  |
| Air Compressor                         | Piston Type (5,5 kW)       | Piston Type (7,5 kW)        | Piston Type (7,5 kW)        | Piston Type (7,5 kW)        |  |  |
| Cement Weighing Hopper                 | 500 kg                     | 1.350 kg                    | 1.750 kg                    | 1.750 kg                    |  |  |
| Water Weighing Hopper                  | 200 kg                     | 620 kg                      | 1.000 kg                    | 1.000 kg                    |  |  |
| Additive Weighing Hopper               | 25 kg                      | 25 kg                       | 40 kg                       | 40 kg                       |  |  |
| Cement Screw Conveyor                  | Ø 219 x 11.500 mm          | Ø 273 x 15.000 mm           | Ø 273 x 15.000 mm           | Ø 273 x 15.000 mm           |  |  |

\* Mixer Type : SS (Single Shaft), TS (Twin Shaft), P (Pan), PL (Planetary)

\*\* Aggregate Bins : CT (Cross Type), IT (Inline Type)

### **IMAGES**

- 13 M 100 Mobile Concrete Batching Plant / Scotland
- 14 M 100 Mobile Concrete Batching Plant / Heidelberg Cement / Georgia
- 15 M 120 Mobile Concrete Batching Plant / Vinci / Turkmenistan
- 16 M 60 Mobile Concrete Batching Plant / Tanzania
- 17 M 100 Mobile Concrete Batching Plant / UK

### MOBILE CONCRETE BATCHING PLANTS

MEKA MOBILE PLANTS ARE DESIGNED TO BE MOVEABLE, BEING MOUNTED ON A TOWABLE CHASSIS FOR MAXIMUM MOBILITY AND RAPID SETUP.

Mobile batching plants are perfect for temporary construction sites or construction projects where the equipment is only needed for specific project phases. They can be easily installed dismantled, and require minimal preparation and setup times.













### COMPACT CONCRETE BATCHING PLANTS TECHNICAL SPECIFICATIONS

|  | C 30                       | C 60-S   | C 60-B   | C 90   | C 120  | C 135  |
|--|----------------------------|--|--|--|--|--|
| Compacted Concrete Output (Mixing Time: 30 / 20 seconds) | 30 m <sup>3</sup> /h       | 60 m <sup>3</sup> /h                                   | 60 m <sup>3</sup> /h                                   | 75 m <sup>3</sup> /h                                   | 100 m <sup>3</sup> /h                                  | 120 m³/h   |
| Mixer Capacity<br>(Compacted Concrete)                   | 0,5 m <sup>3</sup> / Cycle | 1,0 m <sup>3</sup> / Cycle                             | 1,0 m <sup>3</sup> / Cycle                             | 1,5 m <sup>3</sup> / Cycle                             | 2,25 m <sup>3</sup> / Cycle                            | 3,0 m <sup>3</sup> / Cycle                             |
| Mixer Type*  | P/SS/PL                    | TS   | TS   | TS   | TS   | TS   |
| Mixer Motor Power  | 18,5 kW                    | 2x 18,5 kW   | 2x 18,5 kW   | 2x 30 kW   | 2x37 kW  | 2x55 kW  |
| Aggregate Bins**   | 4x 7 m <sup>3</sup> / CT   | 4x 20 m <sup>3</sup> / IT<br>4x 10 m <sup>3</sup> / CT | 4x 20 m <sup>3</sup> / IT<br>4x 10 m <sup>3</sup> / CT | 4x 20 m <sup>3</sup> / IT<br>4x 25 m <sup>3</sup> / IT | 4x 25 m <sup>3</sup> / IT<br>4x 35 m <sup>3</sup> / IT | 4x 25 m <sup>3</sup> / IT<br>4x 35 m <sup>3</sup> / IT |
| Aggregate Feeding  | Ramp or Pre-Feeding System |  |  |  |  |  |
| Aggregate Transfer                                       | Skip                       | Skip   | Belt   | Belt   | Belt   | Belt   |
| Air Compressor   | Piston Type (4 kW)         | Piston Type (5,5 kW)                                   | Piston Type (5,5 kW)                                   | Piston Type (5,5 kW)                                   | Piston Type (7,5 kW)                                   | Piston Type (7,5 kW)                                   |
| Cement Weighing Hopper                                   | 300 kg                     | 700 kg   | 700 kg   | 900 kg   | 1.250 kg   | 1.700 kg   |
| Water Weighing Hopper                                    | 160 kg                     | 250 kg   | 250 kg   | 400 kg   | 440 kg   | 660 kg   |
| Additive Weighing Hopper                                 | 25 kg                      | 25 kg  | 25 kg  | 25 kg  | 25 kg  | 40 kg  |
| Cement Screw Conveyor                                    | Ø 193x11.500 mm            | Ø 219x13.000 mm  | Ø 219x13.000 mm  | Ø 219x13.500 mm  | Ø 273x15.000 mm  | Ø 273x15.000 mm  |

\* Mixer Type : SS (Single Shaft), TS (Twin Shaft), P (Pan), PL (Planetary)

\*\* Aggregate Bins : CT (Cross Type), IT (Inline Type)

### **IMAGES**

- 18 2 Units C 60 Concrete Batching Plants / USA Embrassy Construction Project / Mexico
- 19 C 100 Compact Concrete Batching Plant / CIS
- 20 C 120 Compact Concrete Batching Plant / Cameroon
- 21 C 60 Compact Concrete Batching Plant / Romania
- 22 C 60 Compact Concrete Batching Plant / Poland

### COMPACT CONCRETE BATCHING PLANTS

WITH A COMPACT DESIGN, THESE PLANTS ARE THE OPTIMUM READY-MIX CONCRETE SOLUTION FOR TIGHT SITES.

MEKA Compact concrete batching plants are flexible, durable and provide class-leading productivity. They are the preferred solution of contractors and ready-mix concrete companies seeking an efficient, unique and rapid solution.













## JOB-SITE CONCRETE BATCHING PLANTS TECHNICAL SPECIFICATIONS

|  | S30                        |
|--|----------------------------|
| Compacted Concrete Output              | 30 m³/h                    |
| Mixer Capacity<br>(Compacted Concrete) | 0,5 m <sup>3</sup> / Cycle |
| Mixer Type                             | MEKA Pan Mixer             |
| Mixer Motor Power                      | 18,5 kW                    |
| Aggregate Bins                         | 4x 2,5 m³ Cross Type       |
| Aggregate Feeding                      | From Ground Level          |
| Aggregate Transfer                     | Belt                       |
| Air Compressor                         | Piston Type (4 kW)         |
| Cement Weighing Hopper                 | 300 kg                     |
| Water Weighing Hopper                  | 160 kg                     |
| Additive Weighing Hopper               | 15 kg                      |
| Cement Screw Conveyor                  | Ø 193 x 5.000 mm           |





23 S 30 On-Site Concrete Batching Plant, Nigeria

# JOB-SITE CONCRETE BATCHING PLANTS

A COMPLETE PLANT, INCLUDING THE CONCRETE TRANSFER CONVEYOR, CAN BE DELIVERED IN A SINGLE 40' OPEN TOP (OT) CONTAINER OR A STANDARD TRUCK.

MB-S30 On-Site Ready-Mix Concrete Plants, engineered and manufactured by MEKA Global, offer more efficient and economical approach to the production of high-quality concrete on small-sized construction sites and for a range of applications or temporary works.















#### IMAGES

- 24 Special Design RCC Concrete Batching Plant / DAM Construction / Turkey
- 25 2 Units 195 RCC / Concrete Batching Plants / DAM Construction / Turkey
- 26 Special Design Precast Concrete Batching Plant Equipped With Double Mixer / Turkey
- 27 C 60 Precast Concrete Batching Plant Equipped With Planetary Mixer / Nicaragua
- 28 Precast Concrete Batching Plant Equipped With Planetary Mixer / Saudi Arabia
- 29 Precast Concrete Batching Plant Equipped With Double Concrete Mixer / Turkey

# PRECAST AND RCC CONCRETE BATCHING PLANTS

MEKA OFFERS UNIQUE DESIGNS AND TAILOR-MADE SOLUTIONS FOR SPECIFIC CONCRETE PRODUCTION APPLICATIONS, INCLUDING ROAD CONCRETE, RCC (ROLLER COMPACTED CONCRETE), PRECAST, AMONG OTHERS.

Building bespoke plants requires a strong engineering background, experience and a dedicated labor force. The MEKA engineering team has the ability to develop complex plant layouts with a variety of equipment options.











## FEEDING/DOSING SYSTEM

MEKA FIBER DOSING EQUIPMENT FEATURES HIGHLY ACCURATE STEEL AND SYNTHETIC FIBER DOSING.

MEKA Fiber Feeding Systems can be supplied with integrated conveyors and storage on request, as well as any additional equipment that can be custom-made to suit the requirements of our customers. The fiber weighing and feeding process can be integrated into the automated processes of the concrete plant to ensure full control over mixing quality and homogenity.











THE HOMOGENOUS MIXING OF AGGREGATES, CEMENT, WATER, ADDITIVES AND OTHER COMPONENTS IS ONE OF THE MOST IMPORTANT STEP IN CONCRETE MANUFACTURING.

MEKA offers an extensive range of high-performance concrete mixers – Single Shaft, Twin Shaft and Planetary with variety of different capacities.











## DURABLE TRUSTED EFFICIENT





